

Work Order ID 130100

130100

Page 1

February-23-15 1:36:09 PM

Item ID: D4638-1 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Cabin Light
Start Date: 2/23/15 Start Qty: 15.00 *15* Cust Item ID:
Required Date: 3/31/15 Req'd Qty: 15.00 *15* Customer:
Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4638	A								

100

0.00

100

Purchasing

Purchasing

Memo

Issue P/O: 26149
Purchase Part Number:
ELD45-1090002-00
Supplier: EMTEQ
Certificate of conformity is required
Add in comment STC # 12-54

0.00

CZ 15/02/23 15

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

0.00

Cancel CZ MAR 30 2017

130100

Page 2

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 2/23/15 **Start Qty:** 15.00

15

Cust Item ID:

Required Date: 3/31/15 Req'd Qty: 15.00

15

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

February-23-15 1:36:09 PM

130100

D4638-1

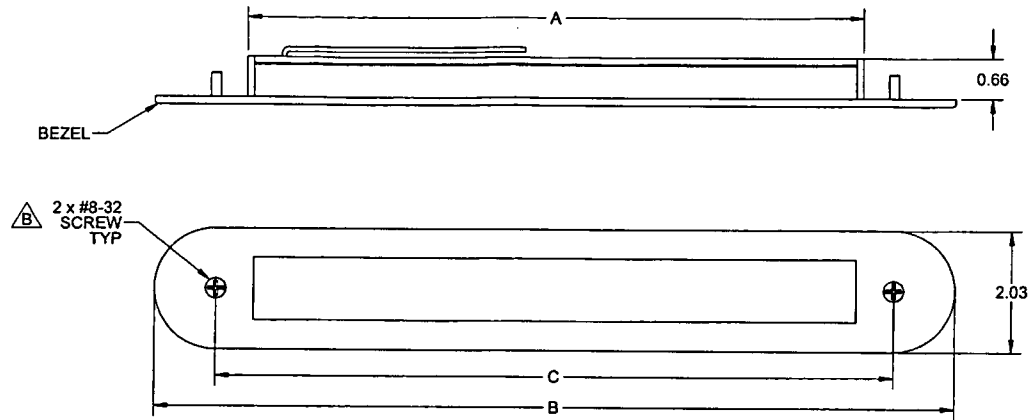
Required Date: 3/31/15

Required Qty: 15.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ELD45-1090002-00		Purchased	No				Each	0.0000		15			
FI D45-1090002-00									**				
LED Light													

SPECIFICATION CONTROL DRAWING

WLB 30100



DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	VOLTAGE CONFIGURATION	POWER	CIRCUIT 1 LED COLOR	CIRCUIT 2 LED COLOR	A	B	C	D	BEZEL COLOR	WEIGHT MAX
D4638-1	LED LIGHT	EMTEQ	ELD45-1090002-00	28 V	28 VDC, 240 mA MAX	WHITE	WHITE	10.22	12.50	11.25	1.05	UNFINISHED	120 G/0.26 lb
		BRUCE AEROSPACE	BR9741-401-001	24 V	24 VDC, 250 mA MAX			10.00			1.02		

D4638-X LED LIGHT

RELEASED

2015 JAN 26

ECN 14-634

NOTES:

- 1) POSSIBLE SUPPLIER: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: SEE TABLE

REV.	DESCRIPTION	BY	DATE
B	ADDED VENDOR & VENDOR P/N (ZN B6-1, B7-1); SCREWS ADDED (ZN C6-1)	RF	15.01.05
A	NEW ISSUE	RF	12.07.25
DESIGN	RF		
DRAWN	RF		
CHECKED	AK		
MFG. APPR.	DL		
APPROVED	HS		
DE APPR.	DS		
DATE	15.01.05		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4638	REV. B SHEET 1 OF 1
TITLE LED LIGHT	SCALE NTS
COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE LOANED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	